



# Core safety principles

NO TASK IS SO IMPORTANT OR URGENT THAT SAFETY CAN BE COMPROMISED.

KEEP SAFETY IN MIND AT ALL TIMES – AND TAKE CARE OF YOUR COLLEAGUES AND OTHERS.

Core safety principles are set to control the main risks in the workplace and prevent serious incidents.

Principles are expected behaviors that apply to all workers and partners.



## Physical & mental well-being

Take care of your personal well-being and make sure you are fit for work. Maintain good posture in all tasks and use aids to move heavy items.



## Qualified workforce

Perform only tasks that you are trained and authorized for.



## Work and method instructions

Conduct work according to KONE processes, procedures and guidelines.



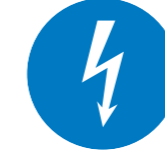
## Controlling risks

Assess and control risks before starting a task. If unsafe, stop work, ask for support and take actions to continue the job safely. Report all near misses and incidents with KONE Safety Solution.



## Personal Protective Equipment (PPE) and tools

Use PPE and tools that are suitable for the task and yourself, in good condition and clean.



## Electrical safety

Work de-energized whenever possible and follow TAKE 5 procedure.



## Line of fire

Always maintain control of the equipment. Keep away from possible release of stored energy. Don't go under suspended load.



## Safe working area

Comply with the KONE access procedures when accessing or egressing the working area. Secure the working area from unauthorized entry and falling material using entrance protection or suitable barriers.



## Fall prevention

Protect yourself and others with working at height controls and inspect your fall prevention system every time.